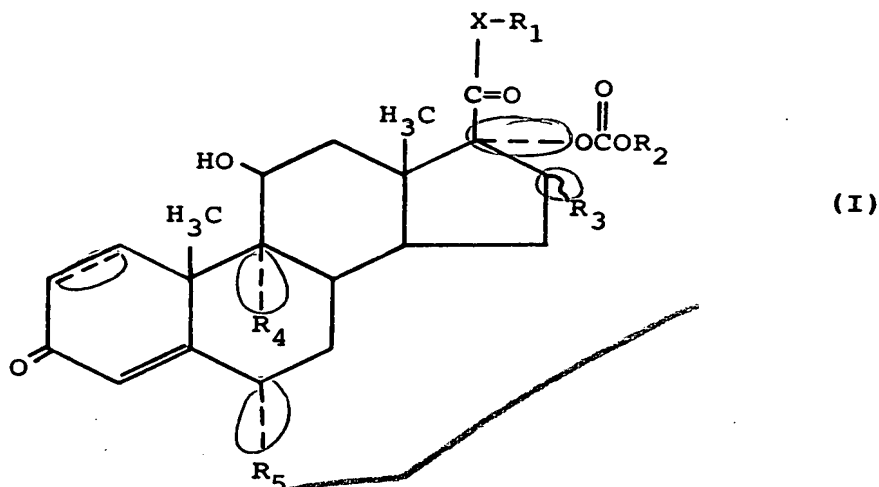


60

~~117~~<sup>112</sup>. A compound of Claim ~~115~~<sup>110</sup> wherein R<sub>3</sub> is α-methyl and R<sub>4</sub> is fluoro.

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118. A compound of the formula



wherein:

$R_1$  is  $\text{---CH}_2\text{COOR}_6$  wherein  $R_6$  is  $\text{C}_1\text{---C}_6$  alkyl;  
 $\text{---CH}_2\text{---Y---(C}_1\text{---C}_6\text{ alkyl)}$  wherein Y is  $\text{---S---}$ ,  $\text{---SO---}$ ,  $\text{---SO}_2\text{---}$  or  $\text{---O---}$ ; or

$\text{-CH}_2\text{O-C(=O)-R}_6'$  wherein  $\text{R}_6'$  is  $\text{C}_1\text{-C}_6$  alkyl or phenyl;

$R_1$   $R_2$  is  $C_{1-6}$  alkyl,  $C_{3-8}$  cycloalkyl, phenyl, benzyl  
or  $C_{1-6}$  (monohalo or polyhalo)alkyl;

21 R<sub>3</sub> is hydrogen, <sup>60</sup>α-hydroxy, <sup>60</sup>α-methyl, <sup>63</sup>β-methyl or

$\alpha\text{-OCOR}_2$  (wherein  $R_2$  is as defined above;

p1 R<sub>4</sub> is hydrogen or fluoro;

2 R<sub>5</sub> is hydrogen or fluoro;

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